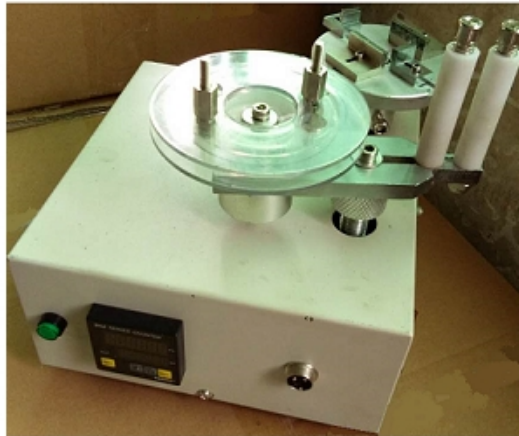


## LD-903

### Auto core taping machine operation manual



#### 1. Turns number setting

Turn on the power, the screen will display two rows of numbers, the top row of figures for the count to zero, The last number is using for adjust number, Pressing the left arrow continuously, key light will move from right to left, press the up arrow key to change number, the number changes from 0 to 9 to change the cycle, after changed the number of turns required to press the RST to save and exit, set to complete.

When button green, then will manual, when in operation will use the pedal switch operation.

#### 2. Mechanical adjustment

Install the tape holder and tape, pull out the tape from the middle of the two white pulleys, adjust the height of the large nut below the holder, so that 'the bottom edge' of the tape and 'the top of fixed slide' of the product on the top of rotating plate will be in the same level.

Move products fixed block, the use of magnets in the core of the pull, adjust to the product in the middle of the four fixed blocks, firmly stuck, then fitted with the product, paste the tape, power switch by hand.

After turning the number of turns, if the position of the end of tape is reached requirements, if need to change position, remove the product, loosen the screw in the middle of the product turntable, and then turn the turntable to the appropriate position by hand and lock the screw to test the product position.